



Material - BS 10213 EN 1.7365

Standard Specification for Steel Castings for Pressure Purposes

Group - Ferrous Mild Steel Alloys

Sub Group - BS 10213 Steel Castings for Pressure Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

| Chemical Composition | | | Heat Treatment | |
|----------------------|------|---------------|---|--------------|
| Carbon | C % | 0.120 - 0.190 | | |
| Silicon | Si % | 0.800 max. | Normalising or Annealing or Hardening + Tempering | |
| Manganese | Mn % | 0.500 - 0.800 | | |
| Phosphorus | P % | 0.025 max. | | |
| Sulphur | S % | 0.025 max. | | |
| Chromium | Cr % | 4.000 - 6.000 | | |
| Molybdenum | Mo % | 0.450 - 0.650 | | |
| Copper | Cu % | 0.300 max. | | |
| Vanadium | V % | 0.050 max. | Mechanical Properties | |
| Iron | Fe % | Balance | Tensile Strength in Mpa | 630 - 760 |
| - | - | | Yield Strength in Mpa | 420 min. |
| - | - | - | Elongation in % | 16 min. |
| - | - | - | Reduction of Area in % | - |
| - | - | | Hardness in BHN | - |
| | - | | Impac <mark>t in Joule</mark> | 27 min. @ RT |

| Cross Reference Table | | | | |
|-----------------------|----------|----------------|------------------------------|--|
| Material | Standard | Country | Grade Belong to the Industry | |
| 1.7365 | BS | British | Casting | |
| 1.7365 | DIN | Germany | Casting | |
| 17102 | CSN | Czech Republic | Steel | |
| GX15CrMo5 | DIN | Germany | Casting | |
| GX15CrMo5 | EN | European Union | Casting | |
| GX15CrMo5 | AFNOR NF | France | Casting | |
| H 5 M | PN | Poland | Steel | |

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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